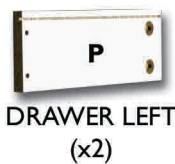
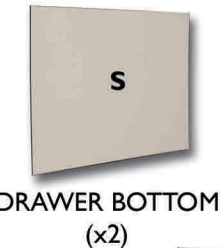
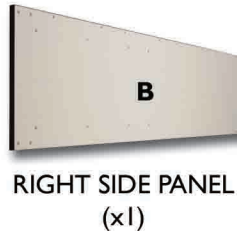
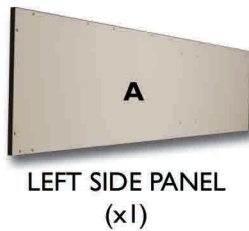
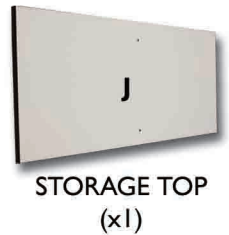
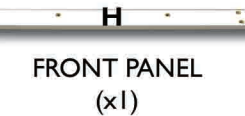
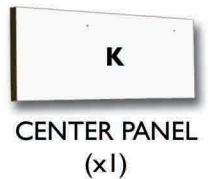
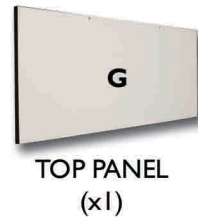
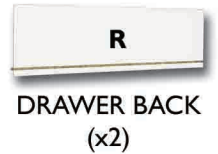
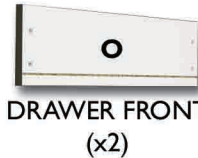
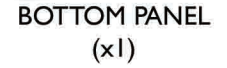
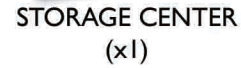
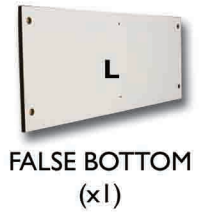


HALF VIEW WALLCASE WITH DRAWER
ASSEMBLY INSTRUCTIONS
(WCH4)



NOTE: It is recommended that two persons assemble this unit.

PARTS LISTING



TOOLS NEEDED

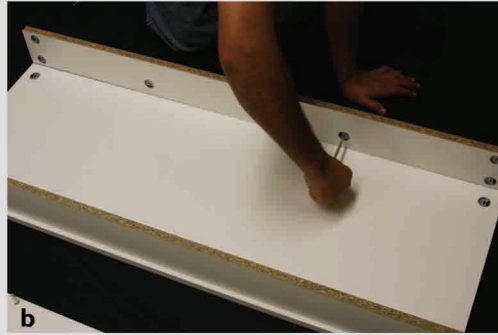
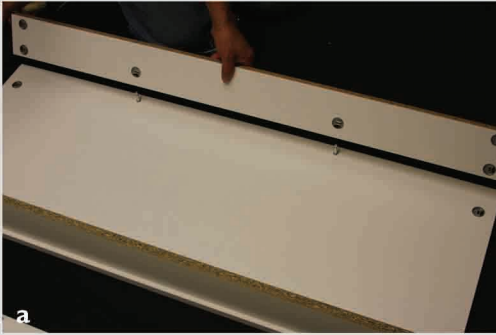


1.

BASE ASSEMBLE

BOTTOM PANEL (x1) GLIDE (x4)
TOE KICK (x2)
#10 CAM LOCK (x16)
BOLT (x4)

1. Connect toe kick to bottom panel using bolts.
2. Insert and tighten #10 cam locks.
3. Attach glides on the toe kick.



2.

BACK PANEL ASSEMBLE

LEFT SIDE PANEL (x1) DOWEL PIN (x8)
TOP BACK PANEL (x1) BOLT (x20)
BACK PANEL (x3) #10 CAM LOCK (x16)
#6x12 PHILLIPS SCREW (x2)
LEFT COUNTER SLIDER (x1)

1. Attach assembled base to left side panel using bolts.
2. Tighten #10 cam lock.
3. Attach back panel with left side panel using bolts; with bottom panel using dowel pins.
4. Attach other back panel with left side panel and attached back panel using bolts and dowel pins.
5. Attach top back panel and left side panel and attached back panel using bolts and dowel pins.
6. Attach slider to left side panel using #6x12 phillips screws.



3. TOP PANEL AND FRONT ASSEMBLE

TOP PANEL (x1)
FRONT PANEL (x1)
#10 CAM LOCK (x10)
BOLT (x2)
WOOD SCREW (x2)

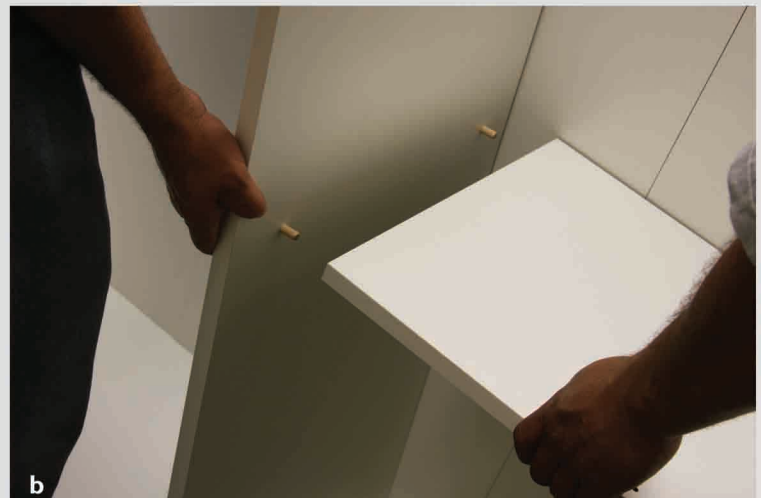
1. Connect top front panel to top panel using wood screws.
2. Attach assembled top panel with left side panel using bolts; with top back panel using wood screw.
3. Tighten all #10 cam locks on left side panel and front panel.



4. STORAGE TOP PANEL, CENTER PANEL ASSEMBLE

STORAGE CENTER PANEL (x1)
STORAGE TOP PANEL (x1)
DOWEL PIN (x4)
#10 CAM LOCK (x4)

1. Attach storage center panel to bottom panel using dowel pins.
2. Attach storage top panel to left side panel using bolt; with storage center panel using dowel pins.

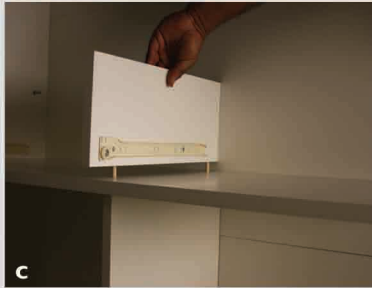


5.

FALSE BOTTOM PANEL, CENTER PANEL ASSEMBLE

CENTER PANEL (x1)
FALSE BOTTOM PANEL (x1)
LEFT COUNTER SLIDER (x1)
RIGHT COUNTER SLIDER (x1)
#6x12 PHILLIPS SCREW (x4)
DOWEL PIN (x4)
#10 CAM LOCK (x4)

1. Attach left counter slider to center panel on right side using #6x12 phillips screws.
2. Attach right counter slider to center panel on left side using #6x12 phillips screws.
3. Attach center panel to storage top panel using dowel pins.
4. Attach false bottom panel with left side panel using bolts;
with center panel using dowel pins.

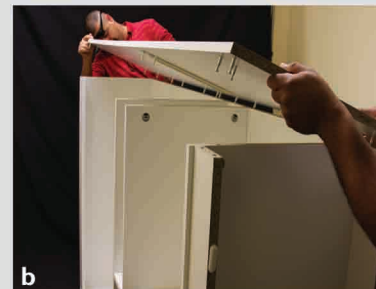
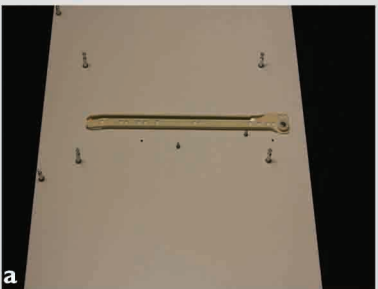


6.

RIGHT SIDE PANEL ASSEMBLE

RIGHT SIDE PANEL (x1)
BOLT (x22)
RIGHT COUNTER SLIDER (x1)
#6x12 PHILLIPS SCREW (x2)
#10 SCREW CAP (x30)

1. Attach slider to left side panel using #6x12 phillips screws.
2. Attach right side panel to case using bolts.
3. Tighten #10 cam locks.
4. Install #10 screw caps.
5. Stand up the case on floor.



7.

STANDARD ASSEMBLE

SS1046 (x2)
#6x114 PHILLIPS SCREW (x6)

1. Attach SS1046 to case on proper position using #6x114 phillips screws.



8.

DOOR FRAME ASSEMBLE

HW116-4 (x2)
HW18-4 (x1)
HW117-4 (x1)
AK0313-4 (x1)
#6x12 PAN SCREWS (x8)

1. Attach HW116-4 to front using #6x12 pan screws.
2. Attach HW117-4 to false bottom panel using #6x12 pan screws.
3. Snap HW18-4 into HW117-4.
4. Attach HW116-4 to false bottom panel using #6x12 pan screws.
5. Sit AK0313-4 onto bottom panel.

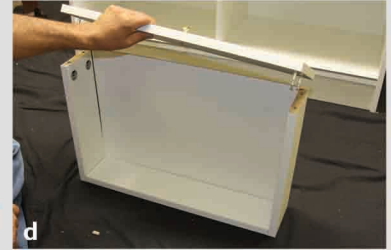
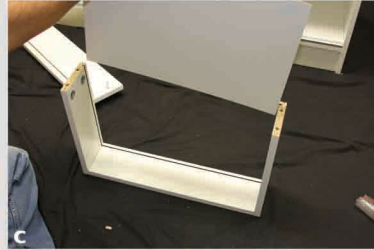
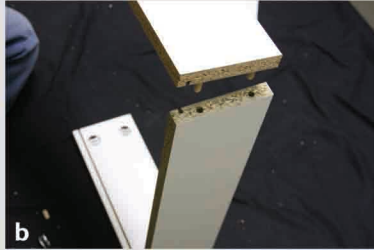
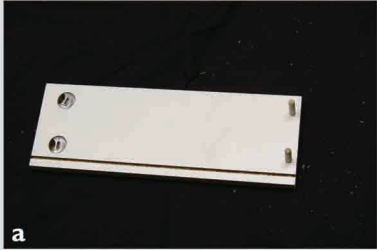


9.

DRAWER ASSEMBLE

- DRAWER FRONT (x2)
- DRAWER RIGHT (x2)
- DRAWER LEFT (x2)
- DRAWER BACK (x2)
- DRAWER BOTTOM (x2)
- DRAWER SLIDER (x2 PAIRS)
- DOOR PULL (x2)
- #10 CAM LOCK (x8)
- BOLT (x8)
- #4x141 PAN SCREW (x2)
- #6x12 PHILLIPS SCREW (x8)
- #10 SCREW CAP (x8)

1. Insert dowel pins into place.
2. Connect drawer left, drawer right and drawer back pieces.
3. Slide in drawer bottom.
4. Attach drawer front to drawer using bolts; tighten #10 cam locks.
5. Attach drawer sliders with #6x12 phillips screws.
6. Install #10 screw caps.
7. Attach door pull to drawer front using #4x141 pan screw.
8. Slide drawer into place.
9. Repeat 1~8 assemble other drawer.



10.

STORAGE DOOR AND SHLEF ASSEMBLE

- WOOD DOOR (x2)
- WOOD SHELF (x2)
- SHELF SUPPORT PIN (x8)

1. Insert shelf support pins into places.
2. Place wood shelf into place.
3. Insert wood doors.

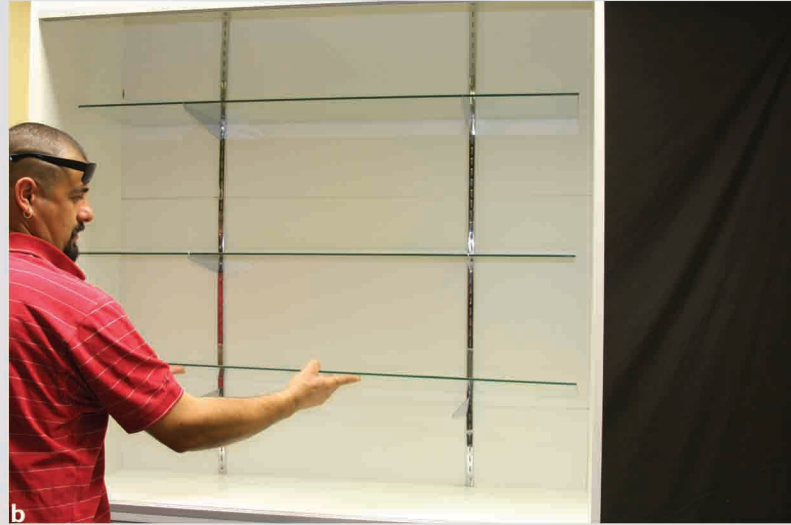


11.

BRACKET AND GLASS SHELF ASSEMBLE

BT12C (x6)
GLASS SHELF (x3)

1. Attach BT12C to SSI046 on proper height.
2. Place glass shelf sit on brackets.



12.

GLASS DOOR ASSEMBLE

GLASS DOOR (x2)
GLAZING CHANNEL (x6)
NE09034-4 (x2)
TOP GUIDE (x4)

1. Put 3 pcs of glazing channel on glass door.
2. Install NE09034-4 with glass door.
3. Put 2 pcs of top guide on the top of glass door.
4. Insert glass door into case.
5. Repeat 1~4 to install other glass door.

